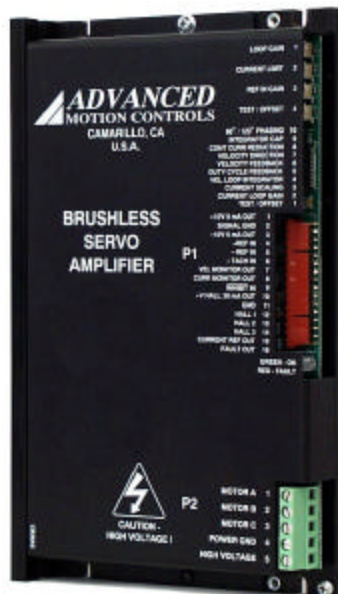


B30A SERIES BRUSHLESS SERVO AMPLIFIERS

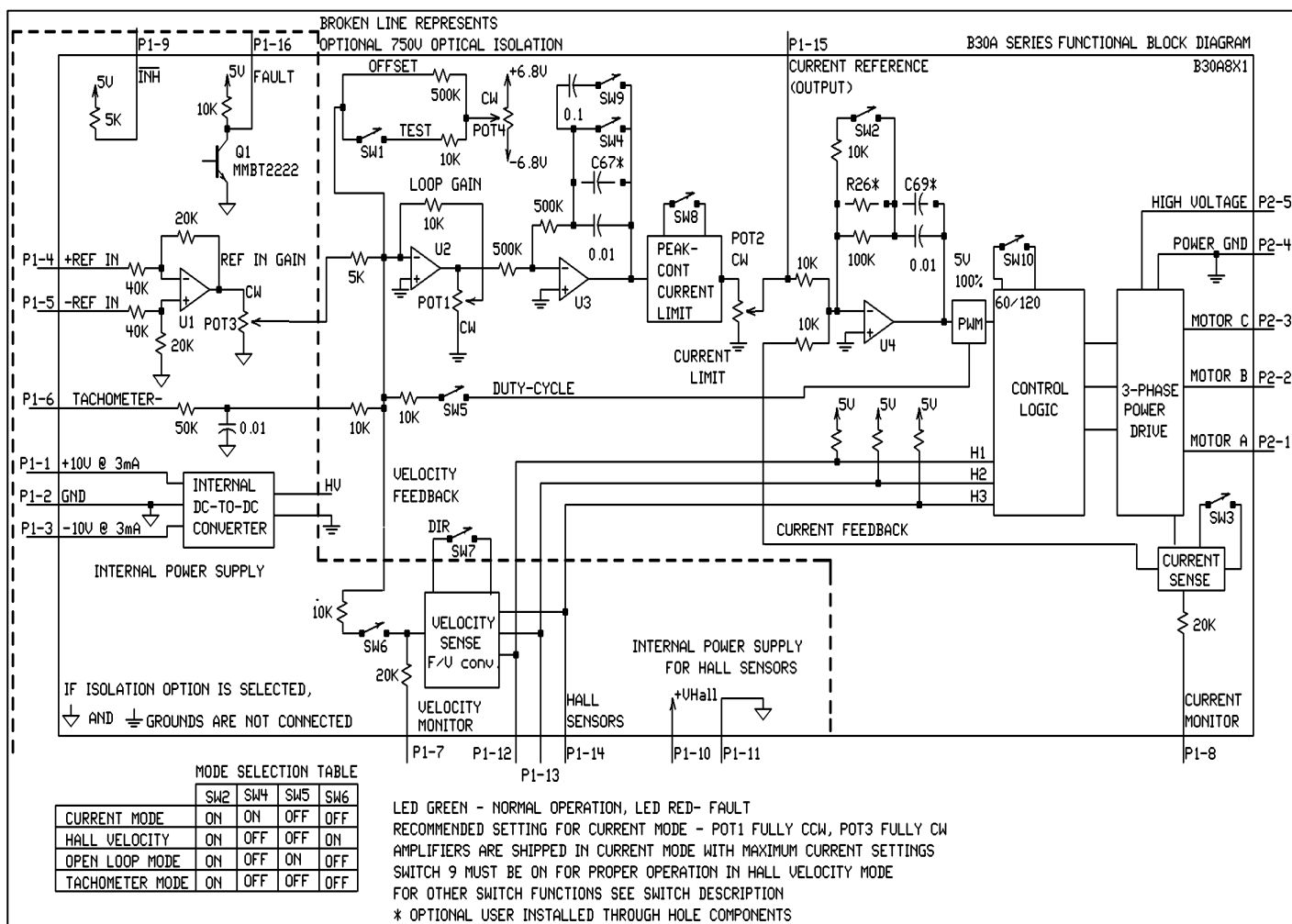
Models: B30A8, B25A20, B40A8, B40A20

FEATURES:

- Surface-mount technology
- Small size, low cost, ease of use
- Optional input signal isolation
- DIP switch selectable modes: current, open loop, tachometer, or HALL velocity
- Four quadrant regenerative operation
- Agency Approvals:



BLOCK DIAGRAM:



DESCRIPTION: The B30A Series PWM servo amplifiers are designed to drive brushless DC motors at a high switching frequency. They are fully protected against over-voltage, over-current, over-heating and short-circuits. All models interface with digital controllers or can be used as stand-alone drives. They require only a single unregulated DC power supply. A single red/green LED indicates operating status. Loop gain, current limit, input gain and offset can be adjusted using 14-turn potentiometers. The offset adjusting potentiometer can also be used as an on-board input signal for testing purposes when SW1 (DIP switch) is ON.

SPECIFICATIONS:

POWER STAGE SPECIFICATIONS	MODELS			
	B30A8	B25A20	B40A8	B40A20
DC SUPPLY VOLTAGE	20-80 V	40-190V	20-80V	40-190 V
PEAK CURRENT (2 sec. max., internally limited)	± 30 A	± 25 A	± 40 A	± 40 A
MAX. CONT. CURRENT (internally limited)	± 15 A	± 12.5 A	± 20 A	± 20 A
MINIMUM LOAD INDUCTANCE*	200 µH	250 µH	200 µH	250 µH
SWITCHING FREQUENCY	22 kHz ±15%			
HEATSINK (BASE) TEMPERATURE RANGE	0° to +65°C, disables if >65°C			
POWER DISSIPATION AT CONTINUOUS CURRENT	60 W	125 W	80 W	200 W
OVER-VOLTAGE SHUT-DOWN (self reset)	86 V	195 V	86 V	195 V
BANDWIDTH (load dependent)	2.5 kHz			

MECHANICAL SPECIFICATIONS	
POWER CONNECTOR	Screw terminals
SIGNAL CONNECTOR	Molex connector
SIZE	7.35 x 4.40 x 1.00 inches 186.7 x 111.7 x 25.4 mm
WEIGHT	1.5 lb. 0.68 kg

* Low inductance motors require external inductors.

PIN FUNCTIONS:

CONNECTOR	PIN	NAME	DESCRIPTION / NOTES	I/O
P1	1	+10V @ 3 mA OUT	For customer use	O
	2	SIGNAL GND	Reference ground	SGND
	3	-10V @ 3 mA OUT	For customer use	O
	4	+REF IN	Differential reference input, Maximum ± 15 V, 40K input resistance	I
	5	-REF IN		
	6	-TACH IN	Tachometer input, max. ± 60 VDC, 60K input resistance	I
	7	VELOCITY MONITOR OUT	Velocity monitor, 1 V = 133 Hz HALL sensor frequency	O
	8	CURRENT MONITOR OUT	Current monitor. Models B30A8 and B25A20: when SW3 is OFF, 1 V = 2 A, when SW3 is ON, 1 V = 4 A. Models B40A8 and B40A20: when SW3 is OFF, 1 V = 4 A, when SW3 is ON, 1 V = 8 A	O
	9	INHIBIT IN	This TTL level input signal turns off all power devices of the "H" bridge when pulled to ground. This inhibit will cause a fault condition and a red LED. For inverted inhibit input, see section "G".	I
	10	+V HALL 30 mA OUT	Power for HALL sensors, short circuit protected, +6 V @ +30 mA	O
	11	GND		SGND
	12	HALL 1	HALL sensor inputs, logic levels, internal 5 K Ω pull-up. Maximum low level input is 1.5 V, minimum high level input is 3.5 V.	I
	13	HALL 2		
	14	HALL 3		
	15	CURRENT REFERENCE OUT	Monitors the input signal connected directly to the internal current amplifier. 7.25 V = max peak current. See current limit adjustment information below.	O
	16	FAULT (red LED)	TTL level output. Becomes high during output short circuit, over-voltage, over temperature, inhibit, and during power-up reset. Fault condition indicated by red LED.	O
P2	1	MOTOR A	Motor phase A connection	O
	2	MOTOR B	Motor phase B connection	O
	3	MOTOR C	Motor phase C connection	O
	4	POWER GND	Power ground	PGND
	5	HIGH VOLTAGE	DC power input	I

SWITCH FUNCTIONS:

SWITCH	FUNCTION DESCRIPTION	SETTING	
		ON	OFF
1	Test / Offset. Sensitivity of the "offset" pot. Used as an on-board reference signal in test mode.	Test	Offset
2	Current loop gain	Decrease	Increase
3	Current scaling. When OFF, increases sensitivity of current sense thus reducing both peak and continuous current limit by 50%.	100%	50%
4	Velocity loop integrator. This capacitor normally ensures "error-free" operation in velocity mode by reducing the error-signal (output of summing amplifier) to zero.	Shorts out the velocity/voltage loop integrator capacitor	Velocity/voltage loop integrator Operating
5	Internal duty-cycle feedback for open loop mode.	On	Off
6	Velocity feedback. Connects the internally generated velocity signal from HALL sensors.	On	Off
7	Velocity direction. Changes the polarity of the velocity monitor signal.		
8	Continuous current reduction. Reduces continuous current limit by 50%.	Continuous / peak current limit ratio is 50%	Continuous / peak current limit ratio is 25%
9	Integrator capacitor. Adjusts the value of the integrator capacitor in velocity mode.	Increase	Decrease
10	60/120 degree commutation phase setting	120 degree phasing	60 degree phasing

POTENTIOMETER FUNCTIONS:

POTENTIOMETER	DESCRIPTION	TURNING CW
Pot 1	Loop gain adjustment in open loop & velocity modes. Turn this pot fully ccw in current mode.	Increases loop gain
Pot 2	Current limit. It adjusts both continuous and peak current limit maintaining selected ratio (50%).	Increases current limit
Pot 3	Reference in gain. It adjusts the ratio between input signal and output variables (voltage, current, velocity).	Increases reference input gain
Pot 4	Test / Offset. Used to adjust any imbalance in the input signal or in the amplifier. When SW1 (DIP switch) is ON, the sensitivity of this pot is greatly increased thus it can be used as an on-board signal source for testing purposes. See section "G".	N/A

TEST POINTS FOR POTENTIOMETERS: See section "G".

OPERATING MODE SELECTION:

These modes can be selected by the DIP switches according to the chart in the functional block diagram:

- Current mode
- Open loop mode
- Tachometer mode
- HALL velocity mode

See section "G" for more information.

SET-UP: See section "G" for engineering and installation notes.

CURRENT LIMIT ADJUSTMENTS:

These amplifiers feature separate peak and continuous current limit adjustments. The current limit adjustment Pot 2 adjusts both peak and continuous current limit at the same time. It has 12 active turns plus 1 inactive turn at each end and is approximately linear. Thus, to adjust the current limit turn the potentiometer fully counter-clockwise, then turn clockwise to the appropriate value.

In many applications it is sufficient to use only the DIP switches for current limit adjustments. SW3 reduces both peak and continuous current limit by 50% when OFF. SW8 reduces only the continuous current limit by 50% when OFF:

SW8	CONTINUOUS / PEAK CURRENT LIMIT RATIO
ON	50%
OFF	25%

P1-15 is the input to the internal current amplifier stage. Since the output current is proportional to P1-15, the adjusted current limit can easily be observed at this pin without connecting the motor. Note that a command signal must be applied to the reference inputs to obtain a reading on P1-15. The maximum peak current value equals 7.25 V at this pin and the maximum continuous current value equals 3.63 V at this pin. If SW3=ON, peak rated amplifier current = 7.25 V. If SW3=OFF, ½ peak rated amplifier current = 7.25 V. Example: using the B30A8 with SW3=ON, 30A=7.25V and with SW3=OFF, 15A=7.25V.

The actual current can be monitored at pin P1-8.

OPTIONAL INPUT SIGNAL ISOLATION:

750V optical input signal isolation is available for this amplifier series. It is recommended to use this option in transformer-less systems where the high voltage power is generated directly by rectifying the 120V AC line, or whenever one leg of the AC input to the power supply rectifier is grounded. All input and output signals are isolated from the power stage except CURRENT MONITOR OUT (P1-8) and CURRENT REFERENCE OUT (P1-15). P1-8 and P1-15 are referenced to POWER GND (P2-4).

B30A Series

ORDERING INFORMATION:

Models: B30A8X, B25A20X, B40A8X, B40A20X

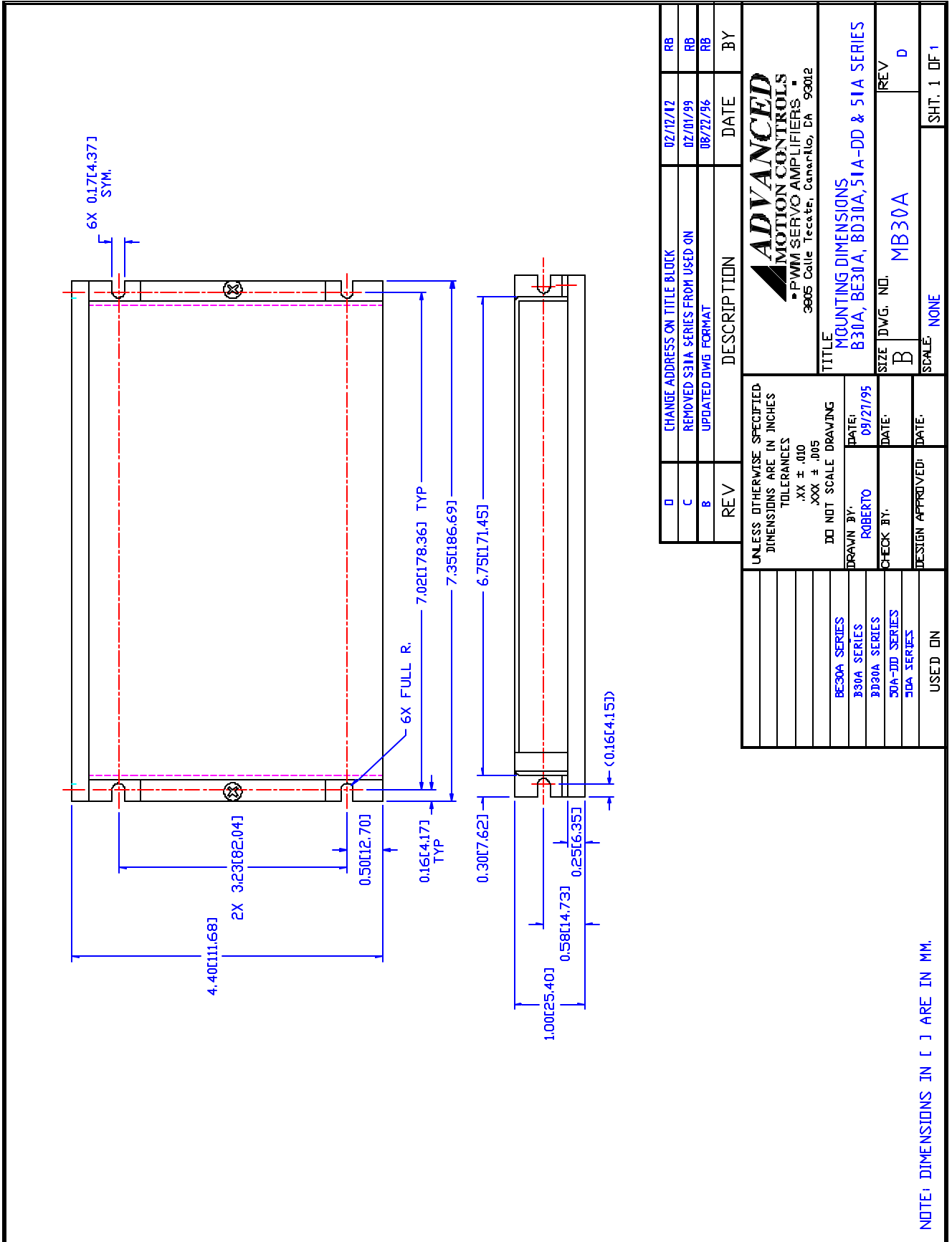
With isolation:

Models: B30A8IX, B25A20IX, B40A8IX, B40A20IX

X indicates the current revision letter.

TYPICAL SYSTEM WIRING: See section "G".

MOUNTING DIMENSIONS: See page F-9.



NOTE: DIMENSIONS IN [] ARE IN MM.

REV	DESCRIPTION	DATE	BY
D	CHANGE ADDRESS ON TITLE BLOCK	02/12/12	RB
C	REMOVED S31A SERIES FROM USED ON	02/07/99	RB
B	UPDATED DWG FORMAT	08/22/96	RB

<p>ADVANCED MOTION CONTROLS PWM SERVO AMPLIFIERS 3805 Colle Terrace, Centerville, OH 43012</p>	
<p>TITLE MOUNTING DIMENSIONS B30A, BE30A, BD30A, 51A-DD & 51A SERIES</p>	
DO NOT SCALE DRAWING	DO NOT SCALE DRAWING
TOLERANCES .XX ± .010 .XXX ± .005	TOLERANCES .XX ± .010 .XXX ± .005
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
BE30A SERIES	BE30A SERIES
B30A SERIES	B30A SERIES
BD30A SERIES	BD30A SERIES
DD-DD SERIES	DD-DD SERIES
DDA SERIES	DDA SERIES
USED IN	USED IN
DESIGN APPROVED:	DESIGN APPROVED:
CHECK BY:	CHECK BY:
DATE:	DATE:
DRAWN BY:	DRAWN BY:
DATE:	DATE:
SIZE DWG. NO.	SIZE DWG. NO.
B	B
MB30A	MB30A
REV	REV
D	D
SCALE: NONE	SCALE: NONE
SHT. 1 OF 1	SHT. 1 OF 1